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MANDATORY SERVICE BULLETIN MSB 40NG-012/2

supersedes MSB 40NG-012/1

I <u>TECHNICAL DETAILS</u>

I.1 Category

Mandatory.

I.2 Airplanes affected

Type: DA 40 NG

Serial numbers: 40.N001 through 40.N050, 40.N052 through 40.N054

D4.197, D4.213, D4.263, D4.301, D4.326

I.3 Date of effectivity

02-Feb-2012.

I.4 Time of Compliance

At first installation of aft engine shock mounts with integrated studs D44-7106-00-55.

I.5 Subject

Replacement of aft engine shock mounts.

ATA-Code: 71-20

I.6 Reason

Because the supplier of the engine shock mounts has discontinued the production of the original engine shock mounts the installation of the shock mounts must be modified including a replacement of the RH aft engine arm.

I.7 Concurrent Documents

None.

I.8 Approval

The technical information or instructions contained in this document relate to the Design Change Advisory No. MÄM 40-568, which has been approved under the authority of EASA Design Organization Approval ref. EASA.21J.052.

The technical content of this document has been approved under the authority of DOA ref. EASA.21J.052.



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I.9 Accomplishments / Instructions

Make sure AMM-TR-MÄM 40-568/a is incorporated into the Airplane Maintenance Manual.

Remove original aft engine shock mounts i.a.w. AMM Section 71-00.

Replace original RH aft engine arm with new engine arm D64-7126-27-20_2.

Locally heat threads in core engine to warm up torque seal to approx. 100°C (212 F) using an air heat gun or similar.

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Note

If the torque seal is not warmed up, the threads in the core engine can be damaged.

- Remove bolts.
- Clean threads of core engine and bolts from torque seal and debris.
- Install new engine arm.
- Secure bolts with Loctite 243 (or equivalent).

Install new aft engine shock mounts i.a.w. AMM Section 71-00.

Make all necessary entries in the airplane logs.

I.10 Mass (Weight) and CG

The change in mass and CG is negligible.

II PLANNING INFORMATION

II.1 Material and Availability

| Quantity | Part Number | Description | | |
|----------|--------------------|----------------------------|--|--|
| 2 | D44-7106-00-55 | Engine shock mount | | |
| 1 | D64-7126-27-20_2 | Engine mounting arm aft RH | | |
| 1 | DS SR2-08-08-250 | Safety Rope | | |
| 2 | DIN 934 M10 8.8 ZP | Hexagon nut | | |
| 17 | LN 9025 - 0815K | Washer | | |
| 4 | LN 9037 – 08 030 | Hexagon bolt | | |
| 1 | LN 9037 – 08 038 | Hexagon bolt | | |
| 3 | LN 9037 – 08 045 | Hexagon bolt | | |
| 8 | LN 9338 - 08 | Hexagon nut | | |
| 2 | 20197203 | Collar nut | | |
| 2 | DNL 14 | Nordlock washer | | |
| 2 | DNL 10 | Nordlock washer | | |

Materials are available from Diamond Aircraft Industries.



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II.2 Special Tools

None.

II.3 Labour Effort

Approx. 2 hours.

II.4 Credit

For all AC within warranty period:

Material i.a.w. II.1 except for engine shock mounts D44-7106-00-55.

II.5 Reference Documents

DA 40 NG Airplane Maintenance Manual, Doc. No. 6.02.15, latest effective issue.

III REMARKS

- 1. All work must be done by a certified aircraft service station or a certified aircraft maintenance mechanic.
- 2. All work, particular that which is not especially described in this Service Bulletin, must be done in accordance with the referenced Maintenance Manual.
- 3. Completion of all work must be recorded in the log book.
- 4. If material is subject to be credited through Diamond Aircraft Industries, the Service Bulletin must be carried out by an authorized Diamond Service Center and the Warranty Application incl. Work Report must be sent.
- 5. In case of doubt contact Diamond Aircraft Industries GmbH.



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EXECUTION REPORT TO SERVICE BULLETIN MSB 40NG-012/2

| AIRPLANE DATA | | | |
|--------------------------------|----------|-------------------------|--|
| Airplane Serial Number | | | |
| Airplane Registration | | | |
| Airplane Operator | | | |
| Hours of operation of airplane | | | |
| No. of landings | | | |
| Hours of operation-engine | | | |
| Typical operation of airplane | private, | club, training, other _ | |
| | | | |
| | | | |
| | | | |
| | | | |
| Date, Name, Sign | | | |

Please fax the completed form to Fax No. +43-2622-26700-1369 or e-mail to airworthiness@diamond-air.at